Lead time in weeks

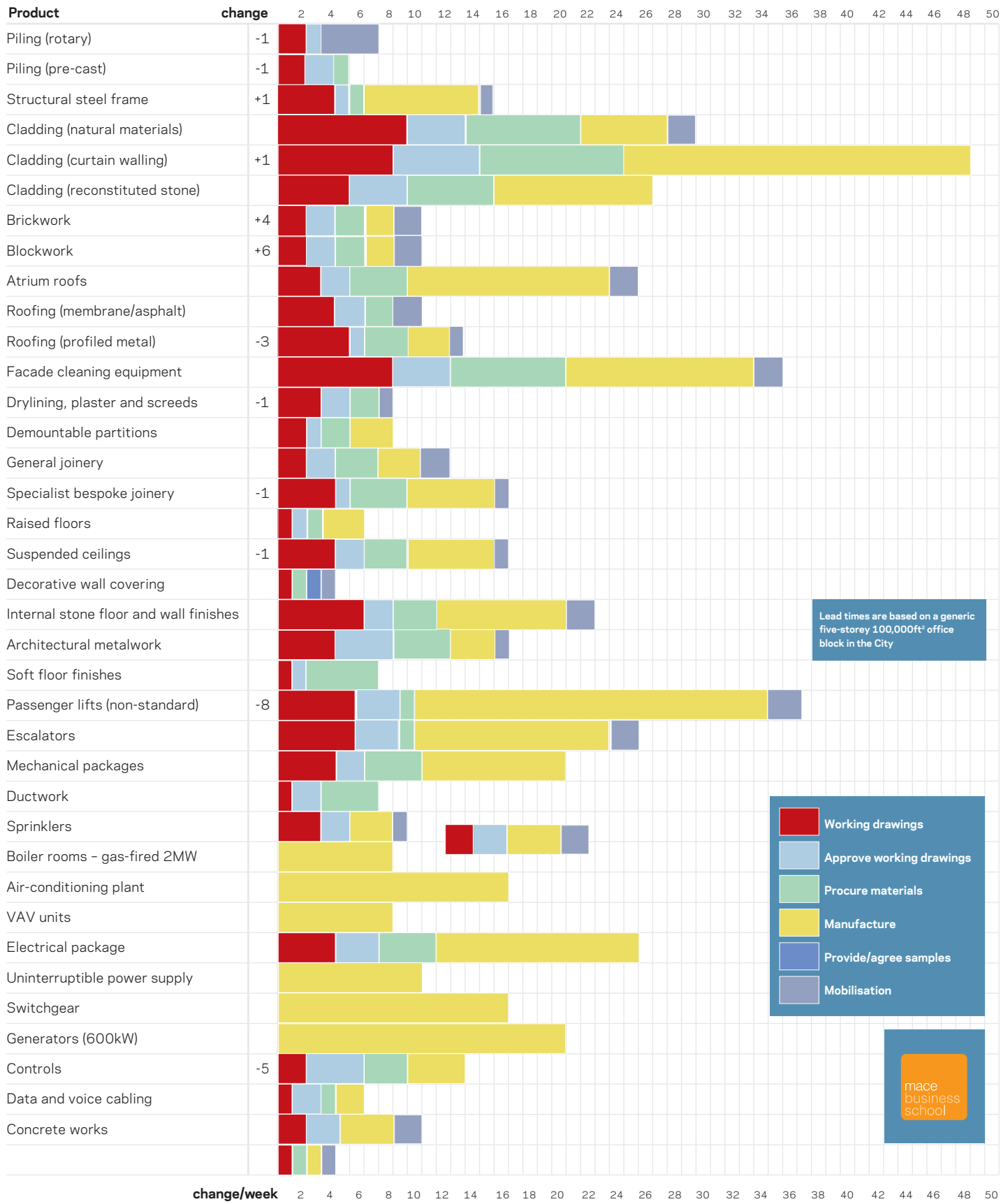| Product	change
Piling (rotary)	-1
Piling (pre-cast)	-1
Structural steel frame	+1
Cladding (natural materials)	
Cladding (curtain walling)	+1
Cladding (reconstituted stone)	
Brickwork	+4
Blockwork	+6
Atrium roofs	
Roofing (membrane/asphalt)	
Roofing (profiled metal)	-3
Facade cleaning equipment	
Drylining, plaster and screeds	-1
Demountable partitions	
General joinery	
Specialist bespoke joinery	-1
Raised floors	
Suspended ceilings	-1
Decorative wall covering	
Internal stone floor and wall finishes	
Architectural metalwork	
Soft floor finishes	
Passenger lifts (non-standard)	-8
Escalators	
Mechanical packages	
Ductwork	
Sprinklers	
Boiler rooms – gas-fired 2MW	
Air-conditioning plant	
VAV units	
Electrical package	
Uninterruptible power supply	
Switchgear	
Generators (600kW)	
Controls	-5
Data and voice cabling	
Concrete works	

Lead times are based on a generic five-storey 100,000ft² office block in the City

Legend:
- Working drawings
- Approve working drawings
- Procure materials
- Manufacture
- Provide/agree samples
- Mobilisation

mace business school

change/week 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50