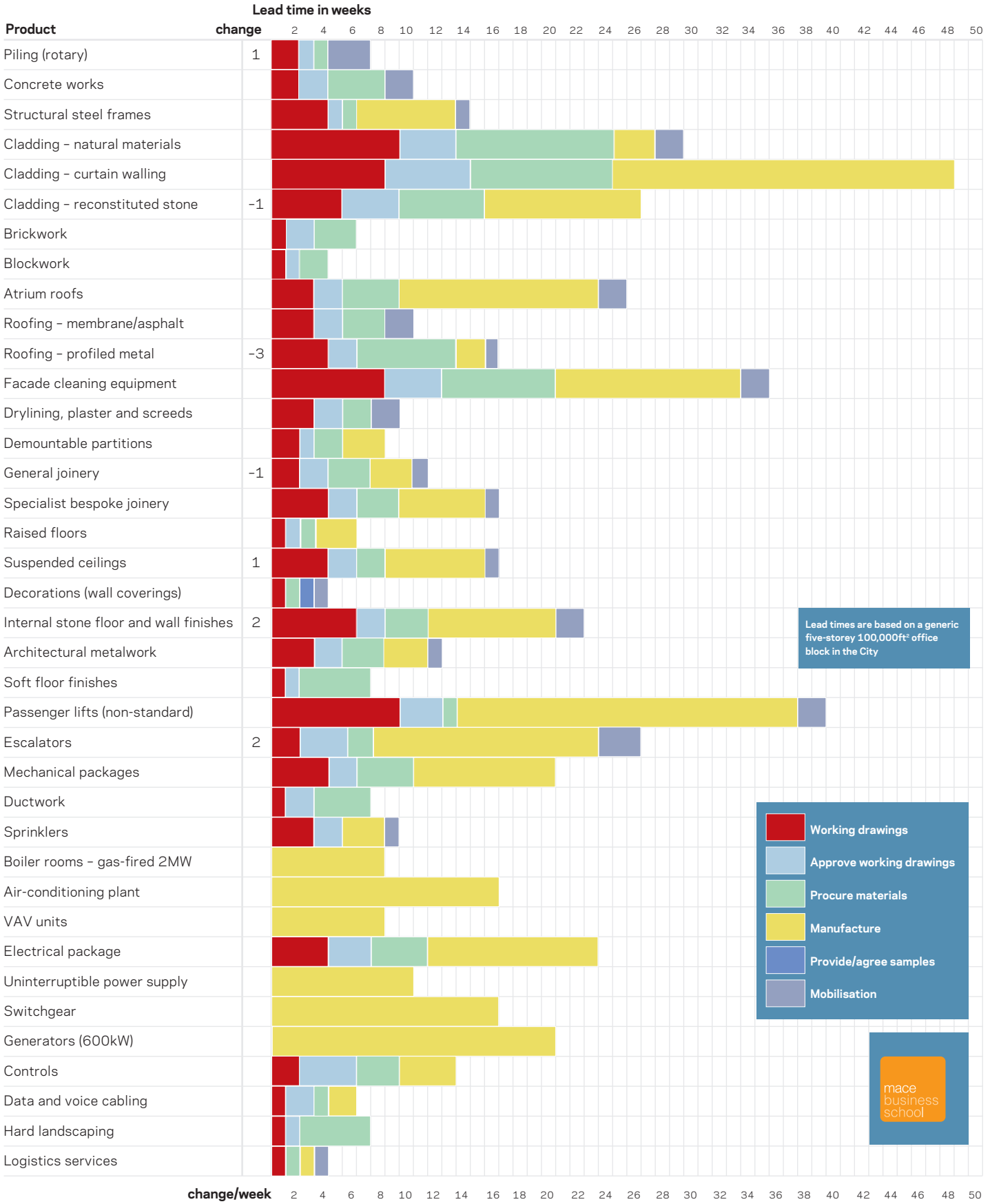
Lead time in weeks
Product
change
2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50
Piling (rotary) 1
Concrete works
Structural steel frames
Cladding – natural materials
Cladding – curtain walling
Cladding – reconstituted stone -1
Brickwork
Blockwork
Atrium roofs
Roofing – membrane/asphalt
Roofing – profiled metal -3
Facade cleaning equipment
Drylining, plaster and screeds
Demountable partitions
General joinery -1
Specialist bespoke joinery
Raised floors
Suspended ceilings 1
Decorations (wall coverings)
Internal stone floor and wall finishes 2
Architectural metalwork
Soft floor finishes
Passenger lifts (non-standard)
Escalators 2
Mechanical packages
Ductwork
Sprinklers
Boiler rooms – gas-fired 2MW
Air-conditioning plant
VAV units
Electrical package
Uninterruptible power supply
Switchgear
Generators (600kW)
Controls
Data and voice cabling
Hard landscaping
Logistics services
Lead times are based on a generic five-storey 100,000ft² office block in the City
Working drawings
Approve working drawings
Procure materials
Manufacture
Provide/agree samples
Mobilisation
mace business school
change/week
2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50